TRIUMPH SPORTS CAR

SPARE PARTS CATALOGUE
PART NUMBER 501653 4th EDITION
AMENDMENT No. 3

Date:— June 1962

To identify the part required turn to the appropriate page in the main parts catalogue, check back to the amendment sheet to see if any alteration has been made since the part was originally specified.

For ease of reference, we strongly recommend that the gummed labels marked 'Refer to Amendment' enclosed herewith should be affixed to the top left hand corner of each page in the main catalogue affected by Amendments. It will thus be apparent when using the Parts Catalogue whether on any page an amendment should be referred to.

Alternatively, individual items on each page of the Parts Catalogue may be marked if affected by an Amendment.

Sufficient gummed labels will be included with future Amendments to cover any new pages affected by the latest Amendment.

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Page No.	Section	Nature of Amendment
2	Engine	Cylinder liner (Graded F.G.H.) 105539. Add in column 'F' Detail No.:- 122166.
3	Engine	Combustion Head Assembly. 503663. Add in column 'D' Detail No.:- 510084.
5	Engine	Washer, spring, nut. WL.0209. Add in column 'F' Detail No.:- WP.0048.
5	Engine	Washer. WP.0048. Add in column 'H' Detail No.:- WP.0184.
4	Engine	Gasket, between Combustion head & Cylinder 202127. Add in column 'F' Detail No.:- 205481.
8	Engine	Piston assembly. (F.G.H.) 506691. 4 off. Add in column 'F' Detail No.:- 122208. Ring compression. 107582. 4 off. Add in column 'H' Detail No.:- 122169. Ring, compression tapered. 113550. 4 off. Add in column 'H' Detail No.:- 122168. Ring, scraper. 113549. 4 off. Add in column 'H' Detail No.:- 122170. Pin, gudgeon. 60254. 4 off. Add in column 'F' Detail No.:- 122171.
9	Engine	Washer, under nut. 100766. Add in column 'F' Detail No.:- WP.0181.
12	Engine	201485. Pipe pump to carburettor. 1 off. Amend Detail No. to read:- 201845.
25	Gearbox	Shaft Selector reverse gear. 122073. Add in column 'H' Detail No.:- 132389.
25	Gearbox	Plunger reverse shaft. 106481. Add in column 'F' Detail No.:- 132388.
26	Gearbox	Knob. 123961. Delete the Detail No. above from column 'H'.
26	Gearbox	Add the following new details:- Strap, anti-vibration. 132951. 1 off. Weight & Bush assembly. 132604 1 off. Clip, vibration damper. 132607 1 off. Strap, vibration, damper. 132608 1 off. Bolt. HB1024 1 off. Washer. WM0069 1 off. Nut, nyloc. YN2910 1 off. Screw, set. HU0806 1 off. Bolt. HB0811 1 off. Nut, nyloc. YN2908 2 off.

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Page No.	Section	Nature of Amendment
29	Chassis Frame	Cross-member, rear engine mounting. 106073. Add in column 'D' Detail No.:- 128055.
30	Front Suspension	Front Suspension Unit. R.H. Disc Wheels. Add in column 'D' Detail No.:- 511284. Front Suspension Unit. L.H. Disc Wheels. Add in column 'D' Detail No.:- 511285. Front Suspension Unit. R.H. Wire Wheels. Add in column 'F' Detail No.:- 511286. Front Suspension Unit. L.H. Wire Wheels. Add in column 'F' Detail No.:- 511287.
31	Front Suspension	Plate mounting disc brake caliper - R.H. 113124. Add in column 'H' Detail No.:- 133499. Plate mounting disc brake caliper - L.H. 113123. Add in column 'H' Detail No.:- 133500.
34	Front Suspension	107351. Bolt spring pan to lower wishbone arms. Add in column 'F' against the above item Detail No.:- HB.0916. After the above assembly add the following new details:- Col. 'B': Nut, nyloc; Col. 'C': 10; Col. 'F': YN.2909
34	Front Suspension	Nut, slotted. NL.2209. Add in column 'F' Detail No. YN.2909.
34	Front Suspension	Front Shock Absorber. 113624. Add in column 'H' Detail No.:- 134101. Add in column 'J' TSF.284.
39	Rear Suspension	Rear Shock Absorber. R.H. 202388. Add in column 'E' :- 1. Add in column 'F' :- 209495. Add in column 'G' :- TSF.265. Rear Shock Absorber. L.H. 202389. Add in column 'E' :- 1. Add in column 'F' :- 209494. Add in column 'G' :- TSF.265.
40	Prop. Shaft & Road Wheels	Spoke Outer. 502648. 24 off. Spoke Inner. 502649. 24 off. Amend to read:- Spoke Outer. 502648. 16 off. Spoke Inner. 502649. 32 off. Add in column 'K' against the above:- "48 Spoke Wheel Only".

Page No.	Section	Nature of Amendment
40	Prop. Shaft & Road Wheels	Add the following details:- Spoke Outer. 502648. 20 off. Spoke Inner. 502649. 40 off. Add in column 'K' against the above:- "60 Spoke Wheel Only".
41	Steering	606630. Bush Bearing. 1 off. Add in column 'H' the following detail No.:- 209423.
43	Steering	606630. Bush Bearing. 1 off. Add in column 'H' the following detail No.:- 209423.
45	Handbrake	Handbrake Assembly. 201942. Add in column 'F' Detail No.:- 208455. Lever Assembly, handbrake. 107637. Add in column 'F' Detail No.:- 131321. Add against the above:- thus *
45	Handbrake	Grip, handbrake lever. 108457. Add in column 'F' Detail No.:- 133613. Mark both details thus:- *
47	Accelerator Pedal	Pin, mills. 500555. Add in column 'F' Detail No.:- DS.1312. Mark both details thus:- *
53	Brake Unit	Friction disc, front brake caliper. 203189. Add in column 'F' Detail No.:- 209327. Add in column 'H' Detail No.:- 510790. Add in column 'D' Detail No.:- 134339.
54	Brake Unit	Front Brake Caliper Assembly - B Type Split. R.H. 206507. Add in column 'F' Detail No.:- 305692. Front Brake Caliper Assembly - B Type Split. L.H. 206506. Add in column 'F' Detail No.:- 305693. Friction disc - Front Brake Caliper. 203189. Add in column 'F'Detail No.:- 209327.
58	Hydraulic Pipes	Pipe, 5 way connection to front R.H. Hose Bracket. 505055. Add in column 'F' Detail No.:- 133862. Pipe, 5 way connection to front L.H. Hose Bracket. 505056. Add in column 'F' Detail No.:- 209435.
62	Exhaust System	Add the following new detail:- Exhaust Silencer. 1 off. 209603. (Swiss requirements only).
63	Radiator	Ratchet handle assembly. 110775. Add in column 'F' Detail No.:- 121790. Add against both items above thus:- *

Page No.	Section	Nature of Amendment
63	Radiator	+Radiator Block. 400412. Add in column 'H' Detail No.:- 134456. Add against both items above thus:- *
64	Electrical Equipment	Add the following details:- + Distributor. 9:1 C/R 208972. 1 off. + Distributor. 7:1 C/R 209092. 1 off. Bracket both items together and add in column 'B':- 86 m/m. Bore Engine. Also add following the items above in column 'B' this note:- See 20. TR/4 Catalogue for details of the two distributors above. In remarks column 'K' add:- "High Comp" against 208972. "Low Comp" against 209092.
69	Electrical Equipment	Headlamp Assembly. (Export U.S.A. and Canada). Amend the following detail Nos.:- 502991 to read 511392. 503537 to read 511393. 507086 to read 511394.
74	Electrical Equipment	Cable Assembly, Speedometer. 504613. Add in column 'H' Detail No.:- 504948. Cable, Inner. 504613/1. Add in column 'H' Detail No.:- 504948/1. Cable, Outer. 504613/0. Add in column 'H' Detail No.:- 504948/0.
79	Body & Fittings	Screw. TK.4811/P. Washer, cup. CD.14056. Add in column 'F' against the items above Detail No.:- HU.0812P.
79	Body & Fittings	Add the following:- Column 'B' Safety Harness Attachments. Col 'B' — Col. 'C' — Col. 'D' Bolt, eye — 4 — 612531 Washer, eye bolt — 2 — 612532 Nut, nyloc — 4 — YN.2910
115	Body & Fittings	Rear Wing Stoneguard. R.H. 800540. Add in column 'F' Detail No.:- 553978. Rear Wing Stoneguard. L.H. 800539. Add in column 'F' Detail No.:- 553977.
145	High Speed Equipment	Add the following details:- + Speedometer - Mile - 119047 1 off. + Speedometer - Kilo - 120205 1 off. + Speedometer Mile - 119046 1 off. + Speedometer - Kilo - 120206 1 off. Bracket the above together in column 'B' and add:- 83 m/m Bore Engine.

"86 m/m"!

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Page No.	Section	Nature of Amendment
145	High Speed Equipment (contd.)	Add in remarks column 'K' against Detail Nos:- 119047 and 120205. - 3.7:1 axle. Add in remarks column 'K' against Detail Nos:- 119046 and 120206. - 4.1:1 axle.
149	Accessories	Plate Compression. 200906. Add in column 'F' Detail No.:- 208096.
155	Accessories	Tommy Bar. 503848. Amend Detail No. to read:- 132742.

MODEL. TRIUMPH TR. 11, 111, SPORTS CAR.
CAT. NO. 501653

Supplementry Amendment No. 3

Page No.	Section	Nature of Modification
1	Frontispiece	Add:- "TR.3A. Commission Number TSF.1. - 500". "TR.3A. Commission Number TCF.1. and future".
2	Engine	A28. Cylinder Liner. 4. 105539. (Graded F, G, H). 122166. Add in column 'G':- TCF.1E.
3	Engine	Combustion Head Assembly. 1. (Less Valve and Springs). 510084. Add in column 'E':- TCF.1E.
4	Engine	A51. Gasket between Combustion Head and Cylinder Block. 205481. Add in column 'G' :- TCF.1E.
5	Engine	A73. Spring, Rocker. 2. Intermediate. 130481. Add in column 'J':- TCF.995.E.
6	Engine	B25. Flywheel Assembly. 1. 115785. Gear Ring. 1. 202834. Bolt.) Ring Gear 6. 112030. Washer, Tab.) to Flywheel. 6. 115776. B26. Dowel, Locating Flywheel on Crankshaft. 1. 127833. Add in column 'G':- TS.50,001.E.
8	Engine	B50. Piston Assembly. 4. (Graded F, G, H.). 122208. Add in column 'G':- TCF.1.E.
21	Engine	H14. Housing Thermostat. 1. 203781. H16. Thermostat in Housing. 1. 124713. H17. Cover, Water Outlet. 1. 124744. H18. Gasket, between Housing and Cover. 1. 115467. Bolt.) Outlet Cover 2. HB.0811. Washer, Lock.) to Housing. 2. WL.0208. H21. Bolt, Housing Attachment. 2. HB.0866. Add in column 'J':- TS.74331.E.
23	Clutch	J36. Slave Cylinder. 1. 128042. Support Bracket. Add in column 'G':- TS.71372E. J40. Stay, Slave Cylinder. 1. 128043. Add in column 'G':- TS.71372E.
31	Front Suspension	Plate, Mounting, Disc Brake Caliper. R.H. 1. 133499. Plate, Mounting, Disc Brake Caliper. L.H. 1. 133500. Add in column 'J':- TSF.219.
34	Front Suspension	N58. Bolt, Spring Pan to Lower Wishbone Arms. 6. 107351. Add in column 'E':- TSF.2. Nut, Nyloc. 10. YN.2909. Add in column 'E':- TSF.2.